



Anjani Portland Cement Ltd

Anjani Cement Center, Plot No. 7 & 8 Nagarjuna Hills, Punjagutta, Hyderabad 500 082. AP

Ordinary Portland Cement 43 Grade Test Certificate

Date of Despatch: 17/04/2015

Ref.: APCL / QC / TEST

Week No: 16

Particulars	Test Result	Requirement. as per IS 8112 : 1989
Chemical (as per IS : 4032-1985)		
• LOI (%)	2.12	4.0 Max
• I. R (%)	3.24	4.0 Max.
• SO ₃ (%)	2.32	3.5 Max
• MgO(%)	0.85	6.0 Max
• Chloride (%)	0.004	0.10 Max
• LSF	0.86	0.66 to 1.02
• A/F	1.34	0.66 Min
Physical (as per IS : 4031-1988)		
• Spec. surface (M ² /kg)	301	225 Min.
Soundness		
• Lechatlier (mm)	01	10 Max.
• Autoclave (%)	0.032	0.8 Max.
Setting Time (minutes)		
• Initial	140	30 Min.
• Final	295	600 Max.
Compressive Strength (M. Pa.)		
• 3 days	34.2	23 Min.
• 7 days	43.7	33 Min.
• 28 days	57.1	43 Min. } 58 Max. }

Certified that the cement complies with IS 8112 : 1989

A.Mgr (Q.C)

G. M (Q. A)