



An ISO 9001:2015 Company

Anjani Portland Cement Limited

(A Subsidiary of Chettinad Cement Corporation Pvt Limited)

PPC Test Certificate

Ref.: APCL/QUAS/TEST / W.No:11

Date of Despatch: 12.03.2023

Particulars	Test Result	Requirement as per IS 1489(Part-1) : 2015
CHEMICAL (As per IS: 4032-1985)		
<ul style="list-style-type: none">LOI (%)I.R. (%)	3.10 30.14	5.0 Max. Max: $X+4(100-X)$ 100 Min : 0.60 x X (Where X is Declared % of Fly ash)
<ul style="list-style-type: none">SO₃ (%)MgO (%)Chloride (%)Declared percentage of Pozzolana (%)	2.22 1.18 0.04 33.0	3.0 Max. 6.0 Max. 0.10 Max. Min-15%,Max-35%
PHYSICAL (As per IS: 4031-1988)		
<ul style="list-style-type: none">Fineness (M²/Kg)	350	300 Min.
SOUNDNESS: <ul style="list-style-type: none">Le-Chatlier (mm)Autoclave (%)	01 0.014	10 Max. 0.8 Max.
SETTING TIME (Minutes) <ul style="list-style-type: none">InitialFinal	155 255	30 Min. 600 Min.
COMPRESSIVE STRENGTH (M Pa) <ul style="list-style-type: none">3 Days7 Days28 Days	22.8 32.9 U.T	16 Min. 22 Min. 33 Min.

Certified that the cement complies
With IS 1489 (Part - 1) : 2015

A.G.M (QUAS)

Unit Head

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