



An ISO 9001:2015 Company

Anjani Portland Cement Limited

(A Subsidiary of Chettinad Cement Corporation Pvt Limited)

PPC Test Certificate

Ref.: APCL/QUAS/TEST / W.No:52

Date of Despatch: 24.12.18

Particulars	Test Result	Requirement as per IS 1489(Part-1) : 2015
CHEMICAL (As per IS: 4032-1985)		
<ul style="list-style-type: none">LOI (%)I.R. (%)	<p>3.02</p> <p>30.14</p>	<p>5.0 Max.</p> <p>Max:$X+4(100-X)$</p> <p>100</p> <p>Min : 0.60 X</p> <p>(Where X is Declared % of Fly ash)</p>
<ul style="list-style-type: none">SO₃ (%)MgO (%)Chloride (%)Declared percentage of Pozzolana (%)	<p>2.30</p> <p>0.95</p> <p>0.01</p> <p>30.0</p>	<p>3.0 Max.</p> <p>6.0 Max.</p> <p>0.10 Max.</p> <p>Min-15%,Max-35%</p>
PHYSICAL (As per IS: 4031-1988)		
<ul style="list-style-type: none">Spec.Surface (M²/Kg)	347	300 Min.
SOUNDNESS:		
<ul style="list-style-type: none">Le-Chatlier (mm)	01	10 Max.
<ul style="list-style-type: none">Autoclave (%)	0.024	0.8 Max.
SETTING TIME (Minutes)		
<ul style="list-style-type: none">Initial	150	30 Min.
<ul style="list-style-type: none">Final	260	600 Min.
COMPRESSIVE STRENGTH (M Pa)		
<ul style="list-style-type: none">3 Days	23.1	16 Min.
<ul style="list-style-type: none">7 Days	33.5	22 Min.
<ul style="list-style-type: none">28 Days	50.4	33 Min.

Certified that the cement complies
With IS 1489 (Part - 1) : 2015

Sr.Manager (QUAS)

Joint President (Works)

Works : Anjanipuram, Gudimalkapuram(P), Cinthalapalem(V&M), Suryapeta (Dist), Telangana State – 508246

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