



An ISO 9001:2015 Company

Anjani Portland Cement Limited

(A Subsidiary of Chettinad Cement Corporation Pvt Limited)

PPC Test Certificate

Ref.: APCL/QUAS/TEST / W.No:39

Date of Despatch: 24.09.19

Particulars	Test Result	Requirement as per IS 1489(Part-1) : 2015
CHEMICAL (As per IS: 4032-1985)		
<ul style="list-style-type: none">• LOI (%)• I.R. (%)	3.53 31.72	5.0 Max. Max: $X+4(100-X)$ 100 Min : 0.60 X (Where X is Declared % of Fly ash)
<ul style="list-style-type: none">• SO₃ (%)• MgO (%)• Chloride (%)• Declared percentage of Pozzolana (%)	2.28 0.95 0.02 33.0	3.0 Max. 6.0 Max. 0.10 Max. Min-15%,Max-35%
PHYSICAL (As per IS: 4031-1988)		
<ul style="list-style-type: none">• Spec.Surface (M²/Kg)	350	300 Min.
SOUNDNESS:		
<ul style="list-style-type: none">• Le-Chatlier (mm)	01	10 Max.
<ul style="list-style-type: none">• Autoclave (%)	0.016	0.8 Max.
SETTING TIME (Minutes)		
<ul style="list-style-type: none">• Initial	150	30 Min.
<ul style="list-style-type: none">• Final	265	600 Min.
COMPRESSIVE STRENGTH (M Pa)		
<ul style="list-style-type: none">• 3 Days	23.0	16 Min.
<ul style="list-style-type: none">• 7 Days	33.4	22 Min.
<ul style="list-style-type: none">• 28 Days	47.8	33 Min.

Certified that the cement complies
With IS 1489 (Part - 1) : 2015

Sr.Manager (QUAS)

Joint President (Works)

Works : Anjanipuram, Gudimalkapuram(P), Cinthalapalem(V&M), Suryapeta (Dist), Telangana State – 508246

Head Office : # 6-3-553, Quena Square – 4th floor ,E3 & E4 ,Erramanzil , Somajiguda , Hyderabad -500 082,Telangana,INDIA.