



An ISO 9001:2015 Company

Anjani Portland Cement Limited

(A Subsidiary of Chettinad Cement Corporation Pvt Limited)

PPC Test Certificate

Ref.: APCL/QUAS/TEST / W.No:28
QUAS/F - 26

Date of Despatch: 09.07.2024

| Particulars | Test Result | Requirement as per IS 1489(Part-1) : 2015 |
|------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------|-------------------------------------------------------------------------------------------------------------------|
| CHEMICAL (As per IS: 4032-1985) | | |
| <ul style="list-style-type: none">LOI (%)I.R. (%) | <p>3.24 30.44</p> | <p>5.0 Max. Max:$X+4(100-X)$ 100 Min : 0.60 x X (Where X is Declared % of Fly ash)</p> |
| <ul style="list-style-type: none">SO₃ (%)MgO (%)Chloride (%)Declared percentage of Pozzolana (%) | <p>2.21 1.22 0.04 33.0</p> | <p>3.0 Max. 6.0 Max. 0.10 Max. Min-15%,Max-35%</p> |
| PHYSICAL (As per IS: 4031-1988) | | |
| <ul style="list-style-type: none">Fineness (M²/Kg) | 345 | 300 Min. |
| SOUNDNESS: | | |
| <ul style="list-style-type: none">Le-Chatlier (mm) | 01 | 10 Max. |
| <ul style="list-style-type: none">Autoclave (%) | 0.016 | 0.8 Max. |
| SETTING TIME (Minutes) | | |
| <ul style="list-style-type: none">Initial | 140 | 30 Min. |
| <ul style="list-style-type: none">Final | 245 | 600 Min. |
| COMPRESSIVE STRENGTH (M Pa) | | |
| <ul style="list-style-type: none">3 Days7 Days28 Days | <p>23.4 33.7 46.4</p> | <p>16 Min. 22 Min. 33 Min.</p> |

Certified that the cement complies
With IS 1489 (Part - 1) : 2015

D.G.M (QUAS & Ope)

Unit Head

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