



An ISO 9001:2008 Company

# Anjani Portland Cement Limited

( A Subsidiary of Chettinad Cement Corporation Pvt Limited )

## PPC Test Certificate

Ref.: APCL/QUAS/TEST / W.No:36

Date of Despatch: 04.09.17

Particulars	Test Result	Requirement as per IS 1489(Part-1) : 2015
<b>CHEMICAL ( As per IS: 4032-1985)</b>		
<ul style="list-style-type: none"><li>• LOI ( % )</li><li>• I.R. ( % )</li></ul>	2.69 30.22	5.0 Max. Max: $X+4(100-X)$ 100 Min : 0.60 X (Where X is Declared % of Fly ash)
<ul style="list-style-type: none"><li>• SO<sub>3</sub> ( % )</li><li>• MgO ( % )</li><li>• Chloride ( % )</li><li>• Declared percentage of Pozzolana (%)</li></ul>	2.26 0.75 0.01 30.0	3.0 Max. 6.0 Max. 0.10 Max. Min-15%,Max-35%
<b>PHYSICAL (As per IS: 4031-1988)</b>		
<ul style="list-style-type: none"><li>• Spec.Surface (M<sup>2</sup>/Kg)</li></ul>	343	300 Min.
<b>SOUNDNESS:</b> <ul style="list-style-type: none"><li>• Le-Chatlier (mm)</li><li>• Autoclave (%)</li></ul>	01 0.052	10 Max. 0.8 Max.
<b>SETTING TIME (Minutes)</b> <ul style="list-style-type: none"><li>• Initial</li><li>• Final</li></ul>	145 250	30 Min. 600 Min.
<b>COMPRESSIVE STRENGTH (M Pa)</b> <ul style="list-style-type: none"><li>• 3 Days</li><li>• 7 Days</li><li>• 28 Days</li></ul>	22.7 33.8 48.4	16 Min. 22 Min. 33 Min.

Certified that the cement complies  
With IS 1489 (Part - 1) : 2015

Sr.Manager (QUAS)

Sr.Vice President (Works)

Works : Anjanipuram, Gudimalkapuram(P), Cinthalapalem(V&M), Suryapeta (Dist), Telangana State – 508246

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