



An ISO 9001:2008 Company

# Anjani Portland Cement Limited

( A Subsidiary of Chettinad Cement Corporation Pvt Limited )

## PPC Test Certificate

Ref.: APCL/QUAS/TEST / W.No:27

Date of Despatch: 02.07.18

Particulars	Test Result	Requirement as per IS 1489(Part-1) : 2015
<b>CHEMICAL ( As per IS: 4032-1985)</b>		
<ul style="list-style-type: none"><li>• LOI ( % )</li><li>• I.R. ( % )</li></ul>	<p>3.14 31.56</p>	<p>5.0 Max. Max:X+4(100-X) 100 Min : 0.60 X (Where X is Declared % of Fly ash)</p>
<ul style="list-style-type: none"><li>• SO<sub>3</sub> ( % )</li><li>• MgO ( % )</li><li>• Chloride ( % )</li><li>• Declared percentage of Pozzolana (%)</li></ul>	<p>2.28 0.95 0.02 30.0</p>	<p>3.0 Max. 6.0 Max. 0.10 Max. Min-15%,Max-35%</p>
<b>PHYSICAL (As per IS: 4031-1988)</b>		
<ul style="list-style-type: none"><li>• Spec.Surface (M<sup>2</sup>/Kg)</li></ul>	350	300 Min.
<b>SOUNDNESS:</b>		
<ul style="list-style-type: none"><li>• Le-Chatlier (mm)</li></ul>	01	10 Max.
<ul style="list-style-type: none"><li>• Autoclave (%)</li></ul>	0.024	0.8 Max.
<b>SETTING TIME (Minutes)</b>		
<ul style="list-style-type: none"><li>• Initial</li></ul>	145	30 Min.
<ul style="list-style-type: none"><li>• Final</li></ul>	255	600 Min.
<b>COMPRESSIVE STRENGTH (M Pa)</b>		
<ul style="list-style-type: none"><li>• 3 Days</li></ul>	22.3	16 Min.
<ul style="list-style-type: none"><li>• 7 Days</li></ul>	33.5	22 Min.
<ul style="list-style-type: none"><li>• 28 Days</li></ul>	45.1	33 Min.

Certified that the cement complies  
With IS 1489 (Part - 1) : 2015

Sr.Manager (QUAS)

Sr.Vice President (Works)

Works : Anjanipuram, Gudimalkapuram(P), Cinthalapalem(V&M), Suryapeta (Dist), Telangana State – 508246

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