



An ISO 9001:2008 Company

# Anjani Portland Cement Limited

( A Subsidiary of Chettinad Cement Corporation Pvt. Limited )

## Composite Cement Test Certificate

Ref.: APCL/QUAS/TEST / W.No: 49

Date of Despatch: 05.12.2017

Particulars	Test Result	Requirement as per IS 16415 : 2015
<b>CHEMICAL ( As per IS: 4032-1985)</b>		
<ul style="list-style-type: none"><li>• LOI ( % )</li><li>• I.R. ( % )</li></ul>	<p>2.88 22.68</p>	<p>5.0 Max. Max:<math>X+4(100-X)</math> 100 Min : 0.60 X (Where X is Declared % of Fly ash)</p>
<ul style="list-style-type: none"><li>• SO<sub>3</sub> ( % )</li><li>• MgO ( % )</li><li>• Chloride ( % )</li><li>• Sulphide Sulphur ( % )</li></ul>	<p>2.22 1.34 0.04 0.34</p>	<p>3.5 Max. 8.0 Max. 0.10 Max. 0.75 Max.</p>
<b>PHYSICAL (As per IS: 4031-1988)</b>		
<ul style="list-style-type: none"><li>• Spec.Surface (M<sup>2</sup>/Kg)</li></ul>	348	300 Min.
<b>SOUNDNESS:</b>		
<ul style="list-style-type: none"><li>• Le-Chatlier (mm)</li></ul>	1.00	10 Max.
<ul style="list-style-type: none"><li>• Autoclave (%)</li></ul>	0.041	0.8 Max.
<b>SETTING TIME (Minutes)</b>		
<ul style="list-style-type: none"><li>• Initial</li></ul>	140	30 Min.
<ul style="list-style-type: none"><li>• Final</li></ul>	245	600 Min.
<b>COMPRESSIVE STRENGTH (M Pa)</b>		
<ul style="list-style-type: none"><li>• 3 Days</li><li>• 7 Days</li><li>• 28 Days</li></ul>	<p>23.0 33.6 U.T</p>	<p>16 Min. 22 Min. 33 Min.</p>

Certified that the cement complies  
With IS 16415 : 2015

Sr.Manager (QUAS)

Sr.Vice President (Works)

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